



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

646.3813
Job Sheet 203276



Part No: 646.3813

Job Qty: 20 pcs

Part Name: AS350 Strut Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/14/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 12/12/19

Type: Stock

Description:

Note: DWG 646.3800 REV.A IPP REV:A NEW ISSUE 12-10-22 JLM VERIFIED:DD IPP REV:B 18.07.03 AS PER
DWG REV.A DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	20 pcs		12/12/19	0.00	0.87	Bandsaw - 1		11/19/11/22
110	Conventional Mill - 1 - B4B	20 pcs		12/12/19	0.00	12.74	Conventional Mill - 1 - B4B		11/19/11/26
							Conventional Mill - 2 - B4B		
120	QC 2	20 pcs		12/12/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S234869



Part: 646.3813

Job No: 203276

Serial No/Batch: S234869

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/26/19

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130 QC 8	20 pcs	12/12/19	0.00 0.00	QC 2 - 63	N/19/11/26
				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
140 Outsource - 4 - Anodize	20 pcs	12/12/19	0.00 0.00	QC 8 - 33	m/19/11/26
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
150 Packaging 2-1 - Receive - B4B	20 pcs	12/12/19	0.00 0.00	QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
				ATG001-VC 8	
				Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	

					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
155 QC 6	20 pcs	12/12/19	0.00	0.00	QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
					QC 6 - 81	
180 Packaging 3-1 - Stock - B4B	20 pcs	12/12/19	0.00	0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	DEC 1 6 2019
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
190 QC 21 - SA	20 pcs	12/12/19	0.00	0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

DEC 1 6 2019

DAS 21 3-22

DEC 1 6 2019

CCK105

Part Op 100 - (Bandsaw)
Descriptions: 110 - (Manufacture as per dwg) 1-Machine per DWG
120 - (QC2- Inspect parts off machine FAI/FAIB)
130 - (QC8- Inspect parts - second check)
140 - Issue P/O to ATG: 45230 AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.3, PRIME CARDINAL 7760-4702 LOW VOC EPOXY PRIMER (LIGHT GRAY) Certification of Conformity is required
150 - (Receive & Inspect for Damage & Mat'l Certs)
155 - (QC6- All purchased or subcontracted products)
180 - (Identify as per dwg & Stock Location:) ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***
190 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M7075T6A0.75X0.75X0.060X0.062	7075T6 Angle .75" X .75" X .060" X .062"W	5 ft (.25 ea)	100-Bandsaw - 1	5177700

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	M7075T6A0.75X0.75X0.060X0.062	5	47	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Strut Bracket	0.060Inches ± 0.010	0.070 0.050	0,068	Vernee JUD5
2	Strut Bracket	0.060Inches ± 0.010	0.070 0.050	0,065	"
3	Strut Bracket	0.030Inches ± 0.010	0.040 0.020	0,035	"
4	Strut Bracket	0.630Inches ± 0.010	0.640 0.620	0,630	"
5	Strut Bracket	0.750Inches ± 0.010	0.760 0.740	0,751	"
6	Strut Bracket	2.950Inches ± 0.010	2.960 2.940	2,952	"
7	Strut Bracket	2.610Inches ± 0.010	2.620 2.600	2,620	"
8	Strut Bracket	0.060Inches ± 0.010	0.070 0.050	0,060	"
9	Strut Bracket	2.450Inches ± 0.010	2.460 2.440	2,450	"
10	Strut Bracket	3.6Angle ± 0.5	4.1 3.1	3,6	Angle finder
11	Strut Bracket	113.6Angle ± 0.5	114.1 113.1	113,6	"

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Entered:

Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Water Jet ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier ☐ Quality ☐					
Date :		Sequence #:		QTY Affected :		MRB (QS042)			
Description Work Order Deviation				Disposition					
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY Contamination ☐ Power Loss/Surge ☐ Positioned Wrong ☐ Misaligned/off center ☐ Folio/Program ☐ Outside Tolerance ☐ BOM/Route ☐ Grain Direction ☐ Drawing ☐ Broken/Damage/Defect ☐ Weld ☐ Finish ☐ Incomplete/Unclear Instructions ☐ Wrong Stock Pulled ☐ Part Lost/Missing ☐ Drill Holes ☐ Out of Sequence ☐ Misread ☐ Fit/Function ☐ Off-set/Set-up ☐					
				Other/Details:					

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev J



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB045230



Supplier: ATG001-VC
A.T.G. Industries Inc
760 INDUSTRIELLE STREET
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045230
PO Date: 11/27/19
Due Date: 12/13/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

2019-12-05

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	203274	646.3810	646.3800 Rev A	Bracket : Various STC's Issue P/O to ATG: _____ AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.3, PRIME CARDINAL 7760-4702 LOW VOC EPOXY PRIMER (LIGHT GRAY) Certification of Conformity is required	Firmed	-	12/6/19	20 pcs	0 pcs	20 pcs	\$7.72/pcs	\$154.40
Line Item Note: Need by Dec 6												
2	203276	646.3813	646.3800 Rev A	AS350 Strut Bracket : Various STC's Issue P/O to ATG: _____ AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.3, PRIME CARDINAL 7760-4702 LOW VOC EPOXY PRIMER (LIGHT GRAY) Certification of Conformity is required	Firmed	-	12/13/19	20 pcs	0 pcs	20 pcs	\$7.27/pcs	\$145.40



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PURCHASE ORDER
POHB045230



Items												
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	202758	D5589-2	D5589 Rev B	Gusset, Outboard RH : Various STC's Issue P/O: _____ 1- Anodize Black per MIL-A-8625, Type II, Class 2 as per Dwg. D5589 2- Prime Grey as per Dwg. QSI005 4.2.1.3.2 Certification of Conformity is required.	Firmed	X8	12/13/19	8 pcs	0 pcs	8 pcs	\$7.27/pcs	\$58.16
4	203255	647.2011	647.2000 Rev N/C	Lower Strut : Various STC's Issue P/O: _____ ANODIZE AS PER DWG Finish: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOUR BLACK PRIME IAW MIL-P-23377J TYPE I CLASS N	Firmed	X4	12/6/19	4 pcs	0 pcs	4 pcs	\$14.57/pcs	\$58.28
Need by Dec 6												
5	200191	D5580-1	D5580 Rev A	Shim, Cable Cutter : Various STC's Issue P/O: _____ 1- Anodize Black per MIL-A-8625, Type II, Class 2 as per Dwg. D5580 2- Prime Grey as per Dwg. Certification of Conformity is required.	Firmed	X12	12/2/19	12 pcs	0 pcs	12 pcs	\$7.02/pcs	\$84.24
RUSH Need by Dec 2nd												
6	203272	646.3716	646.3700 Rev A	Gauge Bracket : Various STC's Issue P/O to ATG : _____ As per drawing 646.3700 RevA: - Hard Anodize MIL-A-8625 Type III, Class 2, Colour Black - Cardinal 4860-50 Pretreatment Prime - Prime IAW MIL-P-23377 J Type I Class N	Firmed	X25	12/13/19	25 pcs	0 pcs	25 pcs	\$7.32/pcs	\$183.00
7	202884	647.4114	647.4100 Rev N/C	Shim : Various STC's Issue P/O _____ ATG, black anodize and prime as per dwg 647.4114 Rev. N/C	Firmed	X18	12/13/19	18 pcs	0 pcs	18 pcs	\$7.42/pcs	\$133.56
Grand Total:												\$817.04

[Signature]



Dart Aerospace Ltd.

1270 Aberdeen St

Lawkesbury, ON

K8A 1K7

Canada

Tel (613) 632-6200

PURCHASE ORDER

POHB045230



Order Notes

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A022 Apical Processing

A024 process certifications

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/5/19 8:51 AM Dart.Guerin.Kimberley



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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SUBCONTRACT SHIPPER

SUBCONTRACT SHIP TO	SHIPPER
Ship To: A.T.G. Industries Inc 760 INDUSTRIELLE STREET ROCKLAND, ON K4K 1T2 Canada Phone: 613-446-4544 Fax: 613-446-4556	Shipper No: 1763 Shipper Date: 11/27/19 Carrier: * Ship Via: Vehicle Reg: Note: Freight Terms:

Part Information	
Part No: 646.3716 Cust Part No: 646.3716 Reference No: Part Information Note: DWG REV A SHEET 7 IPP REV:A 12.10.22 NEW ISSUE DD VERF:JLM Drawing No: Program: Program Customer: Addl Docs: Commercial: Product Line: Cable Cutters - Spare Primary OEM Application: Generic Manufacturer: DART Sales Lead Time: 5 weeks Business Segment: Mission - Utility & Other Advertised on web?: Yes	Name: Gauge Bracket Product Family: Cable Cutters Piece Weight: 0 lbs Alloy Type: Alloy - Temper: - Description: Various STC's Quantity:

OPERATION
Operation: Outsource - 4 - Anodize - 160 Description: (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG : Note:

DETAIL								
Part	Operation	PO	Job	Container	Heat Code	Net Weight (lbs)	Gross Weight (lbs)	Quantity
646.3716	Outsource - 4 - Anodize (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG :	POHB045230	203272	S233890		0	0	25
646.3810	Outsource - 4 - Anodize Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.3, PRIME CARDINAL 7760-4702 LOW VOC EPOXY PRIMER (LIGHT GRAY) Certification of Conformity is required	POHB045230	203274	S233924		0	0	20
646.3813	Outsource - 4 - Anodize Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.3, PRIME CARDINAL 7760-4702 LOW VOC EPOXY PRIMER (LIGHT GRAY) Certification of Conformity is required	POHB045230	203276	S234869		0	0	20
647.2011	Outsource - 4 - Anodize Issue P/O: ANODIZE AS PER DWG Finish: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS	POHB045230	203255	S234356		0	0	4

DAS
68
5-23



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 919190

Date: 10-Dec-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Kimberley Guerin
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
20 ea	Part: 646.3810 Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (6 - 9 mils) per drawing. Batch/Lot# 5195271 Job: 26524 PO: POHB045230	Rev: A Expiry Date: 10/31/2020 Line: 1	
20 ea	Part: 646.3813 AS350 Strut Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (6 - 9 mils) per drawing. Batch/Lot# 5195271 Job: 26525 PO: POHB045230	Rev: A Expiry Date: 10/31/2020 Line: 2	DAS 68 9-89
4 ea	Part: 647.2011 Lower Strut Hard Anodize per MIL-A-8625F, Type III, Class2, Black, .0005-.0045" (5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (6-9 mils) per drawing Batch/Lot# 5195271 Job: 26527 PO: POHB045230	Rev: NC Expiry Date: 10/31/2020 Line: 4	RECEIVED DEC 11 2019 DART AEROSPACE LTD.
Made in Canada.			



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 919190

Date: 10-Dec-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Kimberley Guerin
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
25 ea	Part: 646.3716 Gauge Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9mils) per drawing. Batch/Lot# 5195271 Job: 26529 PO: POHB045230	Rev: A	
18 ea	Part: 647.4114 Shim Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9mils) per drawing. Batch/Lot# 5195271 Job: 26530 PO: POHB045230	Rev: N/C	
RECEIVED DEC 11 2019 DART AEROSPACE LTD.			
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>DEC 10 2019</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Made in Canada.			



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 919190

Date: 10-Dec-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Kimberley Guerin
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9511		Fax: 613 632-1555	
Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.		